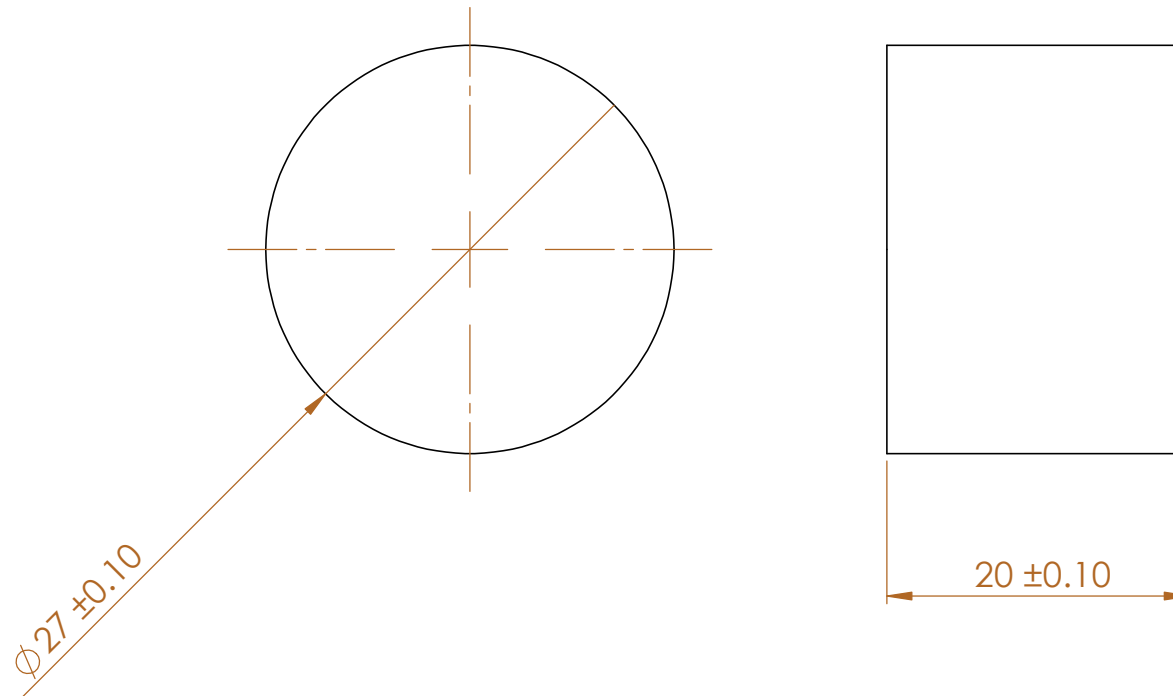


REVISIONS		CAD GENERATED DRAWING. ALL REVISIONS MUST BE WRITTEN TO MASTER DOCUMENT	
REV	DESCRIPTION	APPROVED	DATE
A	INITIAL RELEASE		

Notes:

- 1 Surface finish 125 RMS except as noted
- 2 No voids, cracks or porosity
- 3 No welding repairs
- 4 Break all corners
- 5 Tungsten alloy Class 3 per ASTM B777-07 (95% W, balance to be NiFe)
- 6 Heat treat - Remove Hydrogen embrittlement



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:		APPROVALS		DATE		Tungsten Heavy Powder	
		DRAWN C. Lau		6/26/15		SAN DIEGO, CA (858) 693-6100	
		ISSUED				DWG. NAME	
		ASSY.				BUFFER PLUG	
		PART NO.		-		SIZE DWG. No.	
		SCALE 2:1		SHEET 1 OF 1		400-0007	
		1st ANGLE PROJECTION				REV. A	

QUANTITY	MATERIAL See note 5
FINISH	See note 1